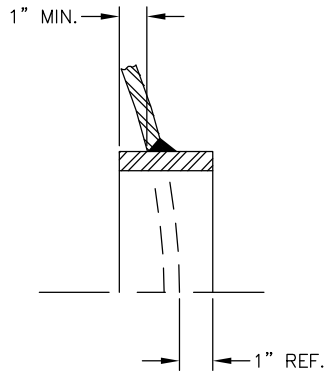
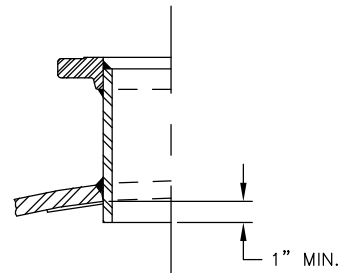


CODE/ADDENDA
RELEASED FOR PRODUCTION
Q.C. DATE

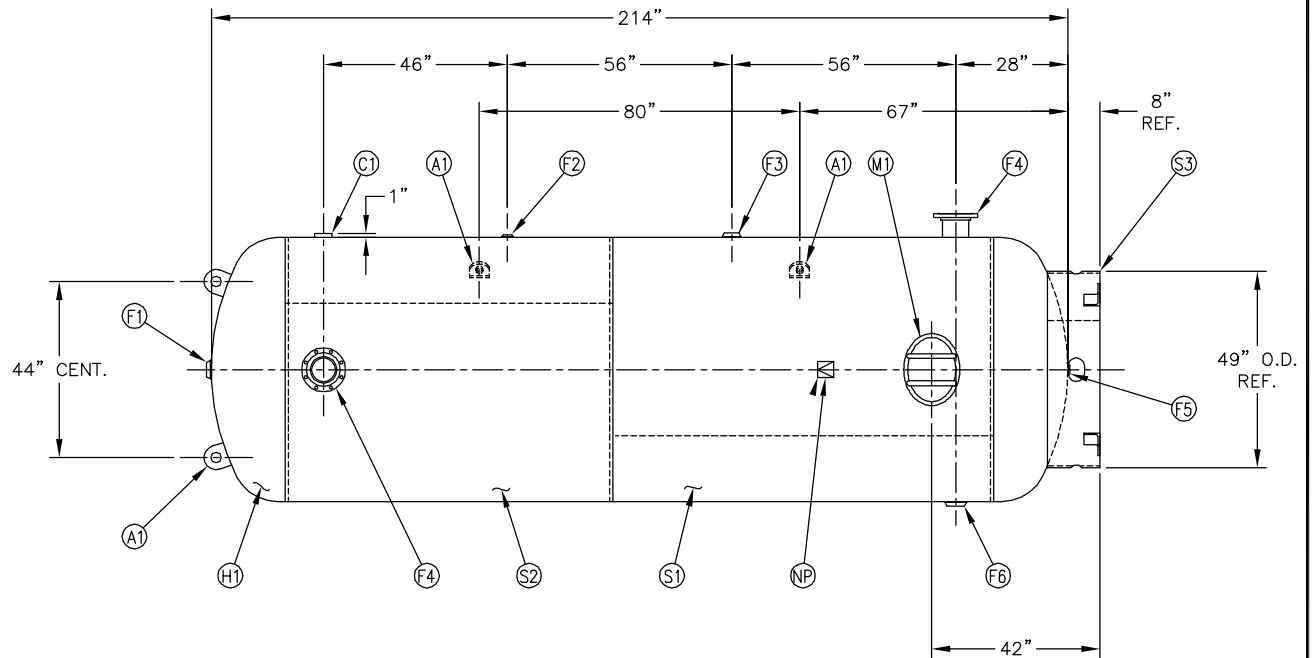
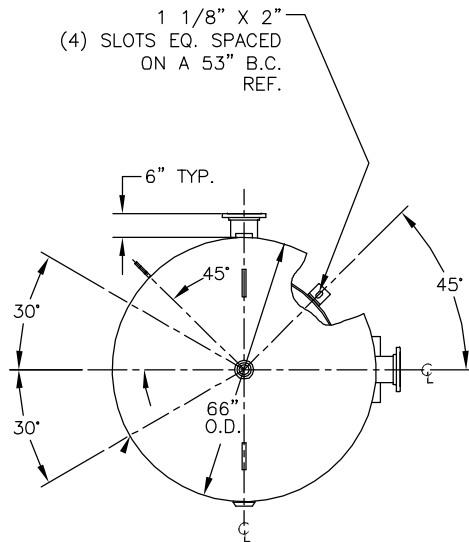


MANWAY DETAIL



NOZZLE DETAIL

NO.	QTY.	DESCRIPTION	SPEC	SUB-DWG.
S1	1			
S2	1			
H1	2			
C1	1	3 NPT 3000# HALF COUPLING	SA-105	
F1	1	1 NPT 1500# FLAT FLANGE	SA-181-70	
F2	1	1/4 NPT 1500# FLAT FLANGE	SA-181-70	
F3	1	1 NPT 1500# RADIAL FLANGE	SA-181-70	
F4	2	6" 150# ANSI RF.SO. FLANGE	SA-105	
F4	2	6" SCH.80 PIPE X 7 1/2" LONG	SA-106-B	
F4	2	.134 X 6 5/8" I.D. X 8 5/8" O.D. BACKING RING	C1008	
F5	1	1.1/4 NPT 1500# FLAT FLANGE	SA-181-70	
F6	1	1.1/4 NPT 1500# RADIAL FLANGE	SA-181-70	
M1	1	12" X 16" X 3/4" X 4" 300# MANWAY (CRN 0H7098.50)	SA-106-C	
S3	1	STANDARD 8" SKIRT & CLIP ASSY. FOR 66" DIA.		A84526
A1	4	3/4" X 5" X 5" STANDARD LIFT LUG		A84524
NP	1	ASME DATA PLATE	C1010	



SYM	DATE	BY	REVISION	APP	NOTES	SPECIFICATIONS	MANCHESTER TANK Q:\3000 66" X 214" VERTICAL STANDARD AIR RECEIVER DRAWN BY: <i>B. Skinner</i> DATE: SCALE: NONE APP. BY: <i>J. Read</i> DATE: DRAWING NO: 302455
A		AW		AW	BREAK ALL EXPOSED INTERIOR NOZZLE EDGES	O.D. 66 LGTH. 214 SH.	
B		JC		JC	ALL FLANGE BOLT HOLES TO STRADDLE VESSEL CENTERLINES	MAMP 165 PSI @ 400 °F HD.	
C		BAK		AMA		RT- MDMT °F@ PSI GAL 3000 S.A. 326.60	
D		BS		BS		EXMT TEST WT. 5700 CU.FT. 393.35	
						XRAY CORR ALW SH HD	
						CRN --- CODE ASME SECT.VIII, DIV.1	
						WELD DETAILS: M-1932 PER DATE OF DWG/LAST REV	
						STD. TOLERANCES (UNLESS OTHERWISE NOTED): M-2461	