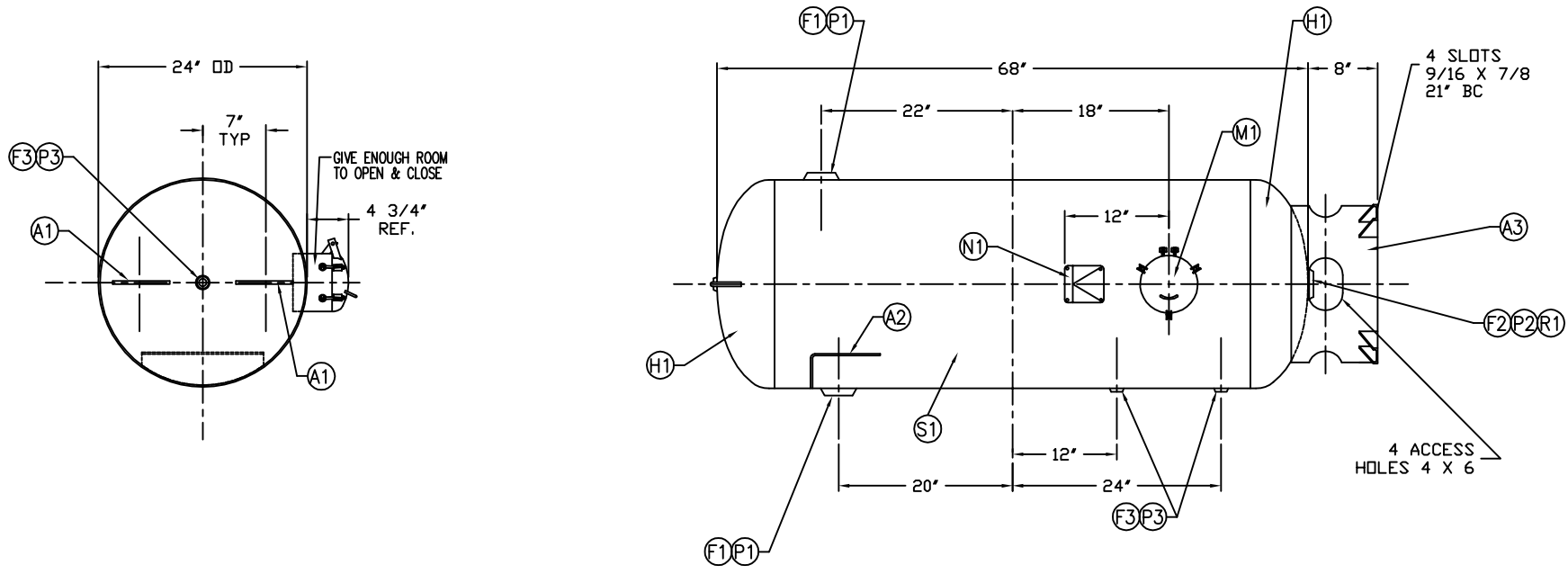


CODE/ADDENDA _____ APPROVED _____		NO.		QTY	PART NO.	DESCRIPTION	NO.		QTY	PART NO.	DESCRIPTION
RELEASED FOR PRODUCTION		A3	1	A85083	BASERING ASSY FOR 24" TANK		H1	2			
Q.C. _____ DATE _____		N1	1		NAMEPLATE: ASME / NB	C1010	S1	1			
							F1	2		FLANGE: 3" NPT RAD	SA-181-70
							F2	1		FLANGE: 2" NPT FLT	SA-181-70
							F3	3		FLANGE: 1/2" NPT	SA-181-70
							P1	2		PLUG: 3" PLASTIC	
							P2	1		PLUG: 2" NPS HX HD (O-RING STYLE)	
							P3	3		PLUG: 1/2" PLASTIC	
							R1	1		O-RING FOR 2" FLANGE	
							M1	1	A78577	HINGE CLOSURE 6.625 OD X .437 150 PSI	
							A1	2	A21300	LIFT LUG 1/2" X 9-1/2"	
							A2	1	A78544	BAFFLE: .179 X 14 X 11 7/16	



SYM	DATE	BY	REVISION	APP	NOTES	SPECIFICATIONS		MANCHESTER TANK VERTICAL VACUUM RECIEVER		
					FULL VACUUM AT 566°F	O.D. 24 LGTH. 68 MAWP 150 PSI @ 566 °F RT-no MDMT -20 °F @ 150 PSI CRN --- WELD DETAILS: M-1932 STD. TOLERANCES (UNLESS OTHERWISE NOTED): M-2461	GAL. 120 S.A. WT. 385# CU.FT. FULL VACUUM AT 566°F CODE ASME SECT. VIII, DIV.1 PER DATE OF DWG/LAST REV			
								DRAWN BY	DATE	SCALE: NONE
								APP. BY	DATE	DRAWING NO. 300958