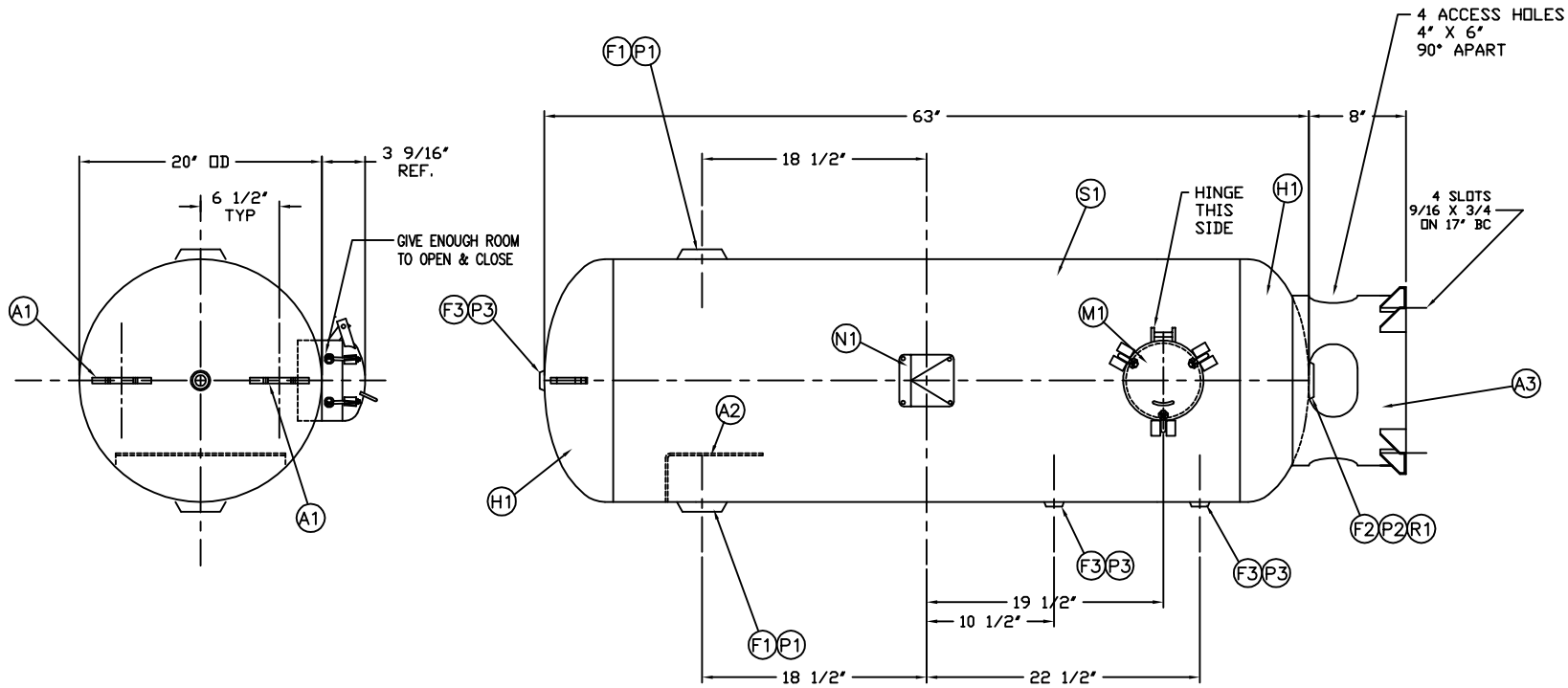


CODE/ADDENDA _____	APPROVED _____
RELEASED FOR PRODUCTION	
Q.C. _____	DATE _____

NO.	QTY	PART NO.	DESCRIPTION
A3	1		BASERING ASSY FOR 20" TANK AP.G
N1	1		NAMEPLATE: ASME / NB AP.G
			GREY PRIMER

NO.	QTY	PART NO.	DESCRIPTION
H1	2		
S1	1		
F1	2		FLANGE: 3" NPT RAD SA-181-70
F2	1		FLANGE: 2" NPT FLT (O-RING STYLE) SA-181-70
F3	3		FLANGE: 1/2" NPT SA-181-70
P1	2		PLUG: 3" PLASTIC
P2	1		PLUG: 2" NPS HX HD
P3	3		PLUG: 1/2" PLASTIC
R1	1		O-RING FOR 2" FLANGE
M1	1		HINGE CLOSURE 6.625 OD X .437 150 PSI SA106-B
A1	2		LIFT LUG 1/2" X 9-1/2" AP.G
A2	1		BAFFLE: .179 X 11-7/16 X 14 AP.G



SYM	DATE	BY	REVISION	APP	NOTES	SPECIFICATIONS		Q:\3000\		
					FULL VACUUM AT 566°F	O.D. 20 LGTH. 63 MAWP 150 PSI @ 566 °F	GAL. 80 S.A. WT. CU.FT.	VERTICAL VACUUM RECEIVER		
						CRN ---	FULL VACUUM AT 566°F CODE ASME SECT. VIII, DIV.1 PER DATE OF DWG/LAST REV			
						WELD DETAILS: M-1932 STD. TOLERANCES (UNLESS OTHERWISE NOTED): M-2461		DRAWN BY	DATE	SCALE: NONE
								APP. BY	DATE	DRAWING NO. 300957